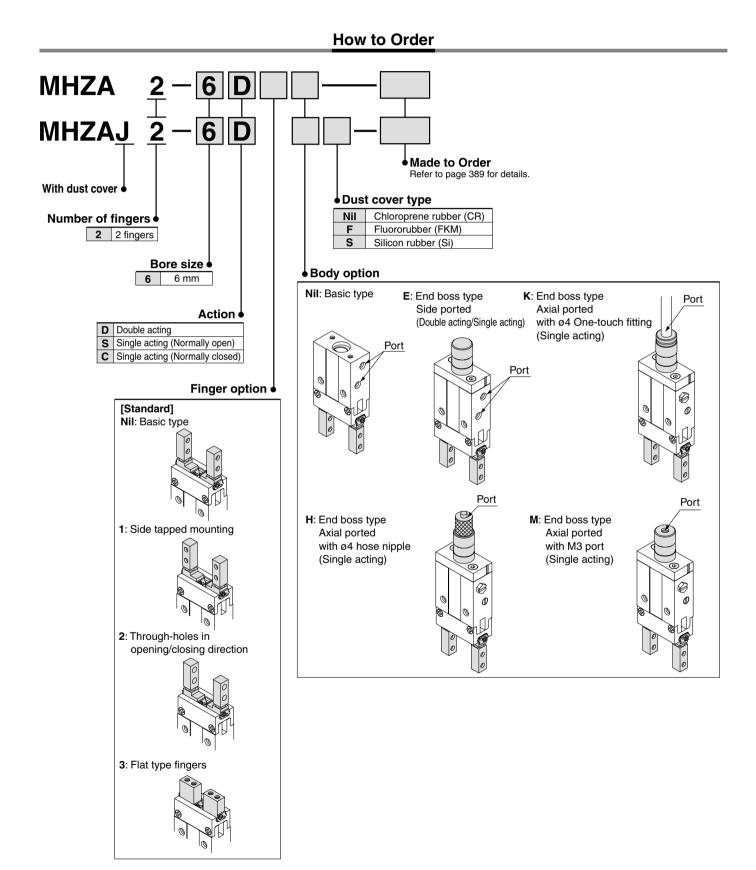
# Parallel Style Air Gripper (Standard) Compact Series (Without Auto Switch) Series MHZA2-6/MHZAJ2-6



388 **SANPUM** 



#### **Specifications**

Fluid			Air		
0	Double acting		0.15 to 0.7 MPa		
Operating pressure	Single	Normally open	0.0.4= 0.7 MP=		
	acting	Normally closed	0.3 to 0.7 MPa		
Ambient and fluid temperature			−10 to 60°C		
Repeatability			±0.01 mm		
Max. opera	ting frequ	ency	180 c.p.m.		
Lubrication			Not required		
Action			Double acting/Single acting		

\* Use the gripper with dust cover when used in a place where there may be dust.

#### Model

Action Model		Model	Bore size	Gripping force Note) Gripping force per finger Effective value (N)		Opening/ Closing (Both sides)	Mass (g)
			(mm)	External	Internal	(mm)	
Double		MHZA2-6D	6	3.3	6.1	4	26
acting	)	MHZAJ2-6D	6	0.0	0.1	4	27
	ally en	MHZA2-6S	6	1.9		4	26
Single Single	MHZAJ2-6S	6	1.9	—	4	27	
Single acting Normally Single	MHZA2-6C	6		3.7	4	26	
	Norn	MHZAJ2-6C	6	_	5.7	4	27

Note) Values based on pressure of 0.5 MPa, gripping point L = 20 mm, at center of stroke.

#### Option

●Bod	Body Option/End Boss Type					
Symbol	Piping port location	Type of piping port	Applicat			
Symbol	Fipility port location	MHZA2-6/MHZAJ2-6	Double acting	Single acting	MHF	
Nil	Basic type	M3 x 0.5				
E	Side ported	M3 x 0.5			MHL	
К		With ø4 One-touch fitting	_			
н	Axial ported	With ø4 hose nipple	_		MHR	
М		M3 x 0.5	-			

# JIS Symbol





Single acting type, Normally open



Single acting type, Normally closed



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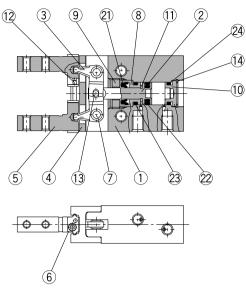
Made to Order

-	(Refer to pages 683 to 713 for details.)
Symbol	Specifications/Description
-X4	Heat resistance (100°C)
-X5	Fluororubber seal
-X12	Opening direction spring assist
-X53	EPDM seal/Fluorine grease
-X56	Axial ported type
-X63	Fluorine grease
-X64	Finger: Side tapped mounting
-X65	Finger: Through-hole mounting
-X77A	Dust cover adhesion
-X77B	Dust cover adhesion (Finger part only)
-X78A	Dust cover caulking
-X78B	Dust cover caulking (Finger part only)
-X79	Grease for food

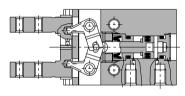
# Series MHZA2-6/MHZAJ2-6

## Construction: Standard Type MHZA2-6

#### Double acting/With fingers open



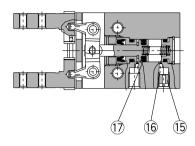
#### Double acting/With fingers closed



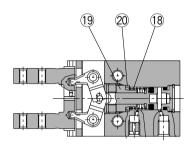
#### **Component Parts**

	-		
No.	Description	Material	Note
1	Body	Aluminum alloy	Hard anodized
2	Piston	Stainless steel	
3	Lever	Stainless steel	Heat treated
4	Guide	Stainless steel	Heat treated
5	Finger	Stainless steel	Heat treated
6	Roller stopper	Stainless steel	
7	Lever shaft	Stainless steel	Nitriding
8	Holder	Brass	Electroless nickel plated
9	Holder lock	Stainless steel	
10	Сар	Aluminum alloy	Clear anodized
11	Bumper	Urethane rubber	
12	Steel balls	High carbon chrome bearing steel	
13	Needle roller	High carbon chrome bearing steel	

#### Single acting/Normally open



#### Single acting/Normally closed



#### **Component Parts**

No.	Description	Material	Note
14	Type C retaining ring	Carbon steel	Nickel plated
15	Exhaust plug	Brass	Electroless nickel plated
16	Exhaust filter	Polyvinyl formal	
17	N.O. spring	Stainless steel spring wire	
18	N.C. spring	Stainless steel spring wire	
19	N.C. holder	Brass	Electroless nickel plated
20	N.C. spacer	Stainless steel	
21	Rod seal	NBR	
22	Piston seal	NBR	
23	Gasket	NBR	
24	Gasket	NBR	

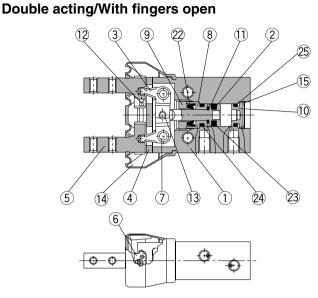
#### **Replacement Parts**

Descr	ription	MHZA2-6	Main parts		
Finger assembly		Please contact SMC to replace the seal kit and finger assembly.			
	MHZA2-6D	MHZA-A0603	2891113212223		
Piston assembly	MHZA2-6S□				
	MHZA2-6C MHZA-A0603C		29111318192022		
	MHZA2-6□□H	MHZA-A0607			
End boss assembly	MHZA2-6□□K	MHZA-A0608	Main body of adaptor Mounting screw for adaptor		
	MHZA2-6□□M	MHZA-A0609	Seal		
	MHZA2-6□□E	MHZA-A0610			

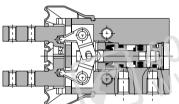
\* The end boss assembly other than type E should be mounted on the special body.

Replacement part/Grease pack part no.: GR-S-005 (5 g)

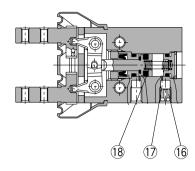
#### **Construction: With Dust Cover MHZAJ2-6**



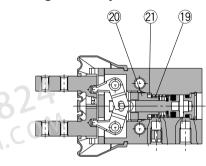
#### Double acting/With fingers closed



#### Single acting/Normally open



#### Single acting/Normally closed



#### Component Parts

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No.	Description	Material	Note
		CR	Chloroprene rubber
14	Dust cover	FKM	Fluororubber
		Si	Silicon rubber
15	Type C retaining ring	Carbon steel	Nickel plated
16	Exhaust plug	Brass	Electroless nickel plated
17	Exhaust filter	Polyvinyl formal	
18	N.O. spring	Stainless steel spring wire	
19	N.C. spring	Stainless steel spring wire	
20	N.C. holder	Brass	Electroless nickel plated
21	N.C. spacer	Stainless steel	
22	Rod seal	NBR	
23	Piston seal	NBR	
24	Gasket	NBR	
25	Gasket	NBR	

#### **Component Parts**

No.	Description	Material	Note
1	Body Aluminum alloy		Hard anodized
2	Piston	Stainless steel	
3	Lever	Stainless steel	Heat treated
4	Guide	Stainless steel	Heat treated
5	Finger	Stainless steel	Heat treated
6	Roller stopper	Stainless steel	
7	Lever shaft	Stainless steel	Nitriding
8	Holder	Brass	Electroless nickel plated
9	Holder lock	Stainless steel	
10	Сар	Aluminum alloy	Clear anodized
11	Bumper	Urethane rubber	
12	Steel balls	High carbon chrome bearing steel	
13	Needle roller	High carbon chrome bearing steel	

#### **Replacement Parts**

Description				MHZAJ2-6	Main parts
Seal kit				Please contact SMC to r	eplace the seal kit.
ਸ CR			CR	MHZAJ2-J6	
Dust cover		Material	FKM	MHZAJ2-J6F	14
			Si	MHZAJ2-J6S	
Finger assembly				Please contact SMC to replace the finger assembly.	
	MHZAJ2-6D□		·6D□	MHZAJ-A0603	2)(8)(9)(1)(13)(22)(23)(24)
Piston assembly	MHZ	MHZAJ2-6S□			2.0.9.11.13/22/23/24
	MHZAJ2-6C		-6C□	MHZAJ-A0603C	29111319202122
	MHZA2-6□□H		ΠΠΗ	MHZA-A0607	
End boss assembly	MHZ	A2-6	ΠΠΚ	MHZA-A0608	Main body of adaptor Mounting screw for adaptor
End boss assembly	MHZA2-6□□M		□□M	MHZA-A0609	Seal
	MHZA2-6□□E			MHZA-A0610	

\* End boss type

H = With hose nipple, K = With One-touch fitting, M = With M3 port, E = Side ported

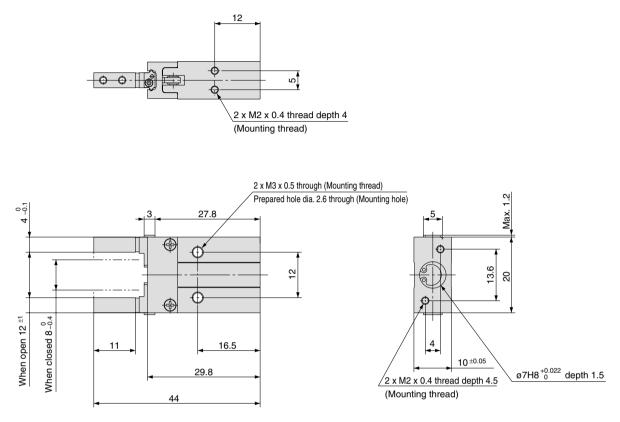
\* The end boss assembly other than type E should be mounted on the special body.

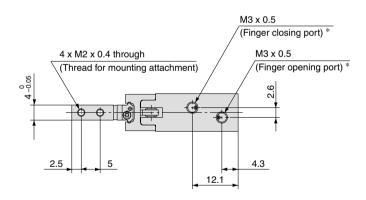
Replacement part/Grease pack part no.: GR-S-005 (5 g)

# Series MHZA2-6/MHZAJ2-6

#### **Construction: Standard Type**

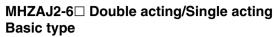
# MHZA2-6 Double acting/Single acting Basic type

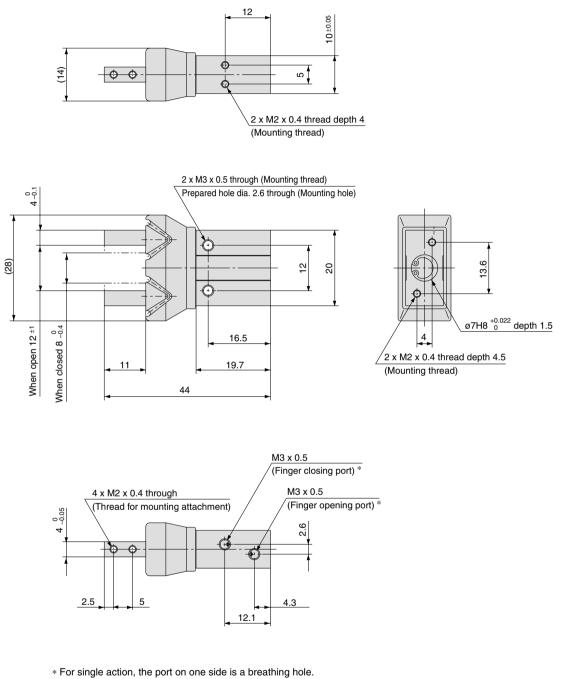




\* For single action, the port on one side is a breathing hole.

#### **Dimensions: With Dust Cover**

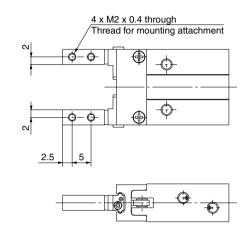




MHZ
MHF
MHL
MHR
МНК
MHS
МНС
MHT
MHY
MHW
<b>-X</b> □
MRHQ
MA
<b>D</b> -□

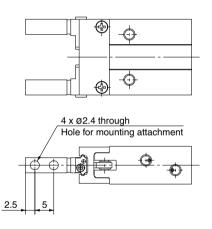


### Side Tapped Mounting [1]

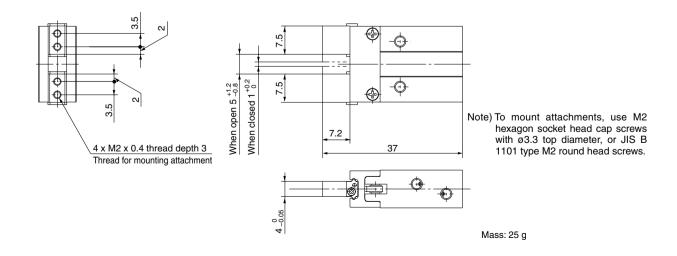


\* Specifications and dimensions other than the above are the same as the basic type.

#### **Through-holes in Opening/Closing Direction [2]**



 $\ast$  Specifications and dimensions other than the above are the same as the basic type.



\* Specifications and dimensions other than the above are the same as the basic type.

Flat Type Fingers [3]

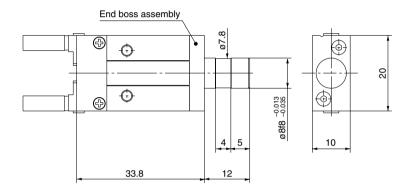
# Series MHZA2-6/MHZAJ2-6 Body Option: End Boss Type

## Applicable Model

Symbol	Piping port location	Type of piping port		Applicable model	
		MHZA2	MHZAJ2	Double acting	Single acting
E	Side ported	M3 x 0.5			
Н		With ø4 hose nipple		_	
K	Axial ported	With ø4 One-touch fitting		-	
М	•	M3 x 0.5		—	

## Side Ported [E]

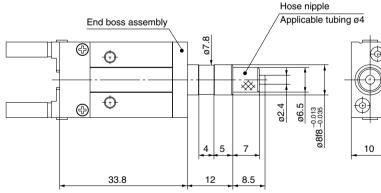
#### MHZA2-6□□E



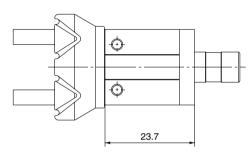
\* Specifications and dimensions other than the above are the same as the basic type.

## Axial Ported (with hose nipple) [H]

#### MHZA2-6<sup>s</sup>□H



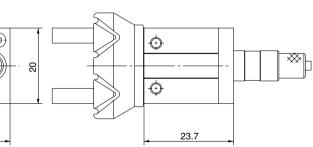
\* Specifications and dimensions other than the above are the same as the basic type.



\* Specifications and dimensions other than the above are the same as the basic type or the end boss dimensions of the MHZA type.

#### MHZAJ2-6<sup>s</sup><sub>c</sub>H□

MHZAJ2-6 E



\* Specifications and dimensions other than the above are the same as the basic type or the end boss dimensions of the MHZA type.

#### Applicable Tubing

Description/	Nylon tubing	Soft nylon tubing	Polyurethane tubing	Polyurethane coil tubing
Specifications	T0425	TS0425	TU0425	TCU0425B-1
Outside diameter (mm)	4	4	4	4
Max. operating pressure (MPa)	1.0	0.8	0.5	0.5
Min. bending radius (mm)	13	12	10	—
Operating temperature (°C)	-20 to 60	-20 to 60	-20 to 60	-20 to 60
Material	Nylon 12	Nylon 12	Polyurethane	Polyurethane

Refer to "Best Pneumatics No. 6" regarding One-touch fittings and tubing.

MHZ MHF MHL MHR MHK MHS MHC MHT MHY MHW -X MHW MHW

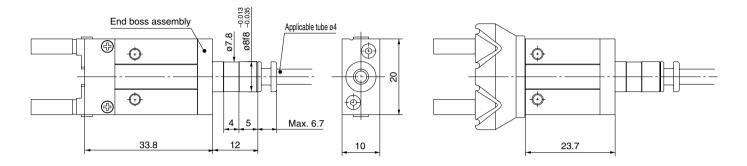
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# Series MHZA2-6/MHZAJ2-6

# Axial Ported (with One-touch fitting) [K]

### MHZA2-6 <sup>s</sup>⊡K

#### MHZAJ2-6<sup>s</sup><sub>c</sub>K



\* Specifications and dimensions other than the above are the same as the basic type.

\* Specifications and dimensions other than the above are the same as the basic type or the end boss dimensions of the MHZA type.

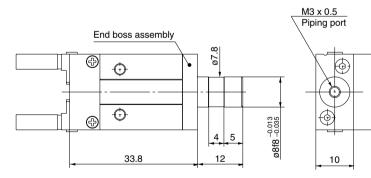
#### **Applicable Tubing**

<u> </u>				
Description/	Nylon tubing	Soft nylon tubing	Polyurethane tubing	Polyurethane coil tubing
Specifications	T0425	TS0425	TU0425	TCU0425B-1
Outside diameter (mm)	4	4	6 4	4
Max. operating pressure (MPa)	1.0	0.8	0.5	0.5
Min. bending radius (mm)	13	12	<b>S</b> 10	—
Operating temperature (°C)	-20 to 60	-20 to 60	-20 to 60 -20 to 60	
Material	Nylon 12	Nylon 12	Polyurethane	Polyurethane

Refer to "Best Pneumatics No. 6" regarding One-touch fittings and tubing.

## Axial Ported (with M3 port) [M]

#### MHZA2-6<sup>s</sup><sub>c</sub>⊡M



\* Specifications and dimensions other than the above are the same as the basic type.

# 

MHZAJ2-6<sup>s</sup><sub>c</sub> M□

\* Specifications and dimensions other than the above are the same as the basic type or the end boss dimensions of the MHZA type.

#### Mass

				(g)	
Model	End boss type (Symbol)				
	E	н	К	Μ	
MHZA2-6	28	28	28	28	
MHZAJ2-6	29	29	29	29	

20